



Technical Data

2137 Brevard Rd
High Point, NC 27263
Phone: 336.889.2157
Fax: 336.802.4377

Date: 05/07/2020

Product #: KUF0902

Coating: M.S. LOW HAPS VANGUARD 20 SHEEN
Customer:
Address:
Intended Use: Wood parts
Shelf Life: 24 MONTHS

Specifications			
Weight per Gallon:	7.594 Lbs	Flashpoint:	1 °F
Solids by Volume:	29.928 %		
Solids by Weight:	37.265 % (Theoretical)	0.00 % (Catalyzed, Method 24)	
Viscosity:	Type: #2 EZ ZAHN	20-25"	pH:
Gloss:	21-25		Color: CLOUDY
VOC (Theoretical):	2.65 Lb/Gallon		318 g/liter
VOC (minus water and exempt solvents):	3.88 Lb/Gallon		465 g/liter
VOC (AS APPLIED) for catalyzed coatings:	0.00 Lb/Gallon		0 g/liter
VHAP (Theoretical):	0.00 Lb/Lb Solid		0.51 Lb/Gal Solid
Other Information			
Application Recommendations:			
Agitation:	Agitate before and while using		
Catalyze:	3.5% BY VOLUME WITH CXC4000		
Reduction:	NONE.		
Dry Film Thickness:	THE DRY FILM THICKNESS OF THE TOTAL FINISHING SYSTEM IS NOT TO EXCEED 4.0 DRY MILS.		
Cure:	PRODUCT MUST BE ADEQUATELY DRIED AND CURED TO ENSURE PROMOTED PROPERTIES AND PERFORMANCE.		
Clean up:	LACQUER THINNER. SOLVENTS THAT MEET LOCAL, STATE AND FEDERAL REGULATIONS.		
Application Method:	Spray		
Theoretical Coverage:	482.15 sq ft per gallon at 1 mil - Dry		

NOTES:

THE DRY FILM THICKNESS OF THE TOTAL FINISHING SYSTEM IS NOT TO EXCEED 4.0 DRY MILS.

The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Axalta assumes no obligation or liability for use of this information. **UNLESS AXALTA AGREES OTHERWISE IN WRITING, AXALTA MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. AXALTA WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.** Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option. The information in this sheet, as well as the products referenced herein, shall be considered "Confidential Information". Wet samples and uncured samples of these products shall be maintained as confidential and shall not be disclosed to any third party without the prior written permission of Axalta.